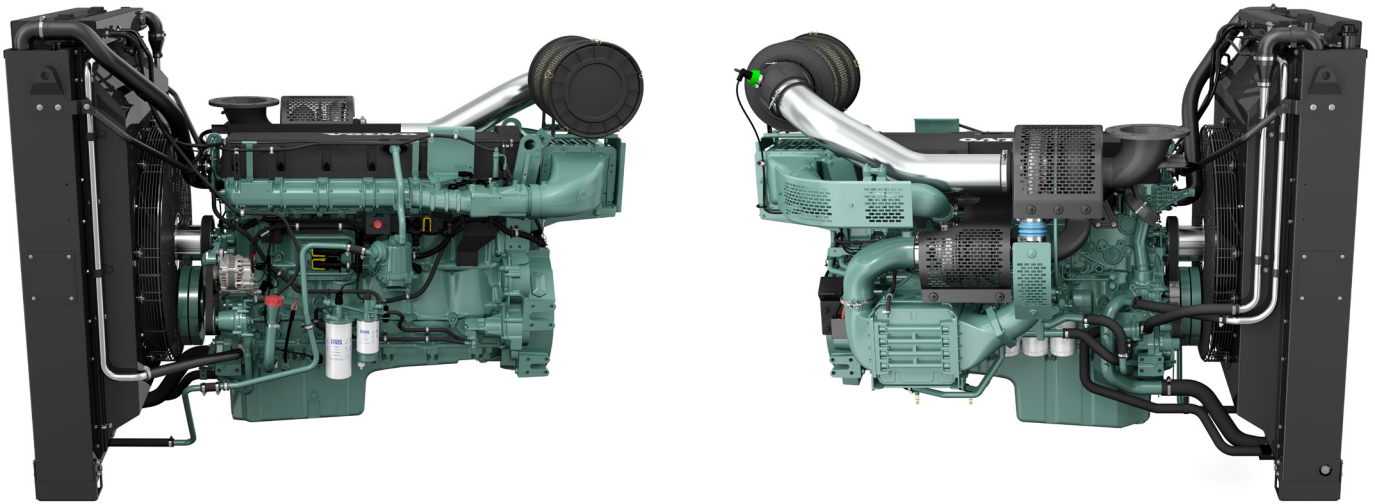


# TWD1645GE

16.12 liter, in-line 6 cylinder



TWD1645GE is a reliable, powerful and compact in-line 6 cylinder diesel engine. It's designed to power a wide range of stand-by and prime power generator sets.

This 16 liter diesel engine utilizes dual-stage turbochargers and heavy-duty steel pistons to provide excellent power density.

It features a proven combustion technology with high-pressure unit injectors, resulting in high fuel efficiency and low exhaust emission levels.

The engine also features a compact and low weight design that is well-balanced, providing smooth operation with low noise and vibration. It's designed for easily accessible service points.

A wide range of options is available, including a heavy-duty frame, cooling package and air-filter that will suit a variety of installations.

- High power density
- High fuel efficiency
- Low exhaust emissions - fulfills UNECE REG 96 Stage (equal to EU stage II)
- Compact and low weight design
- Switchable between 1500/1800 rpm
- Suitable for a wide range of applications

	50 Hz / 1500 rpm									60 Hz / 1800 rpm								
	Continuous power			Prime power			Standby power			Continuous power			Prime power			Standby power		
	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA	kWm	kWe	kVA
TWD1645GE	446	420	525	595	560	700	654	616	770	464	437	545	619	582	727	681	640	800

Generator efficiency (typical): 94%

kWm = kiloWatt mechanical, net with fan\*; kWe = kiloWatt electrical = kWm x Generator eff.; kVA = kiloVoltAmpere calculations based on a 0.8 power factor = kWe / 0.8

1 kW = 1 hp x 1.36; 1 hp = 1 kW x 0.7355

\*) According to technical data

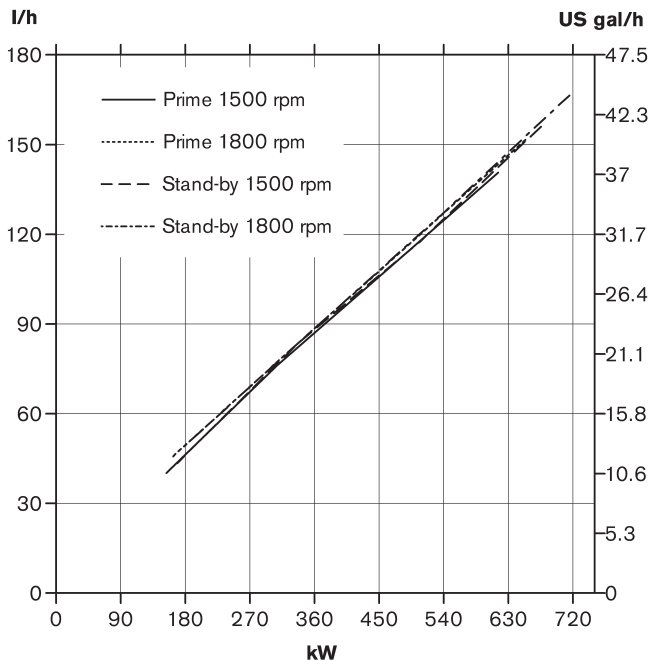
# TWD1645GE

16.12 liter, in-line 6 cylinder

## Technical Data

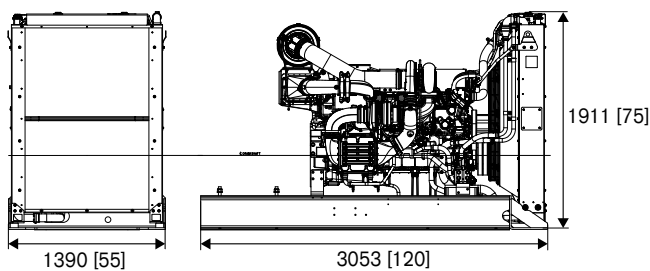
Configuration and no. of cylinders .....	in-line 6
Displacement, l (in <sup>3</sup> ).....	16.12 (983.9)
Method of operation .....	4-stroke
Bore, mm (in.) .....	144 (5.67)
Stroke, mm (in.) .....	165 (6.50)
Compression ratio .....	16.8:1
Wet weight, engine only, kg (lb).....	1810 (3390)
Wet weight, engine incl. cooling system, air filtration system and frame kg (lb).....	2767(6100)

## Fuel consumption



## Dimensions

Not for installation. Dimensions in mm [inch].



## Rating guidelines

**CONTINUOUS POWER** is defined as being the maximum power which the generating set is capable of delivering continuously while supplying a constant electrical load when operated for an unlimited number of hours per year under the agreed operating conditions with the maintenance intervals and procedures being carried out as prescribed by the manufacturer.

**PRIME POWER** rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of commercially purchased power. A10 % overload capability for governing purpose is available for this rating.

**STAND-BY POWER** rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying stand-by electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

## Technical description

### Engine and block

- Wet, replaceable cylinder liners
- Steel pistons for high durability
- Crankshaft induction hardened bearing surfaces and fillets with seven main bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Overhead camshaft and 4 valves per cylinder

### Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter
- Bypass filter with extra high filtration

### Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and water-in-fuel indicator / alarm
- Fine fuel filter with manual feed pump and fuel pressure sensor

### Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block.
- Dual-circuit
- Belt driven coolant pumps with high degree of efficiency
- Water-cooled charge air coolers

### Turbo charger

- Efficient and reliable dual stage turbo chargers
- Dual charge air coolers
- Waste gate system for the high pressure turbo charger

### Electrical system

- Engine Management System 2.3 (EMS 2.3), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing
- The instruments and controls connect to the engine via the CAN SAE J1939 interface.
- Sensors for inputs such as: oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, air filter pressure, water in fuel, fuel pressure and two speed sensors.

### Control and monitoring

- The optional DCU2 control panel features engine control, monitoring, alarm, parameter settings and diagnostic functions. It also presents error codes in clear text.

### Frame

- Optional heavy duty frames for minimized noise and vibration.

## Power standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal), also where this involves a deviation from the standards. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 8528-5 G3.

Please note that products illustrated may differ from production models. Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.

Please contact your local Volvo Penta dealer for further information.



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